



CENTER FOR  
AUTOMOTIVE  
RESEARCH

# The EV Transition Begins

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# WHAT WE DO



CENTER FOR  
AUTOMOTIVE  
RESEARCH

An independent nonprofit organization producing industry-driven research and fostering dialogue on critical issues facing the automotive industry and its impact on the U.S. economy and society.

## RESEARCH

CAR helps you navigate the uncertain automotive environment through thought-provoking, independent, multi-disciplinary, and unbiased research and analysis of important industry trends and changes.

## EVENTS

CAR hosts industry-driven events to disseminate key research, update stakeholders on critical issues, and foster discussions among thought leaders to share their insights and solutions to meet the challenges of an ever-evolving global automotive industry.

## PROGRAMS

CAR fosters communication and support to promote the auto industry and the issues it faces today by bringing together communities, automakers, suppliers, and technology companies.

# Agenda:

- **EV Transition**
- **Inflation Reduction Act**
- **IRA Impact on EVs**
- **EV Challenges**



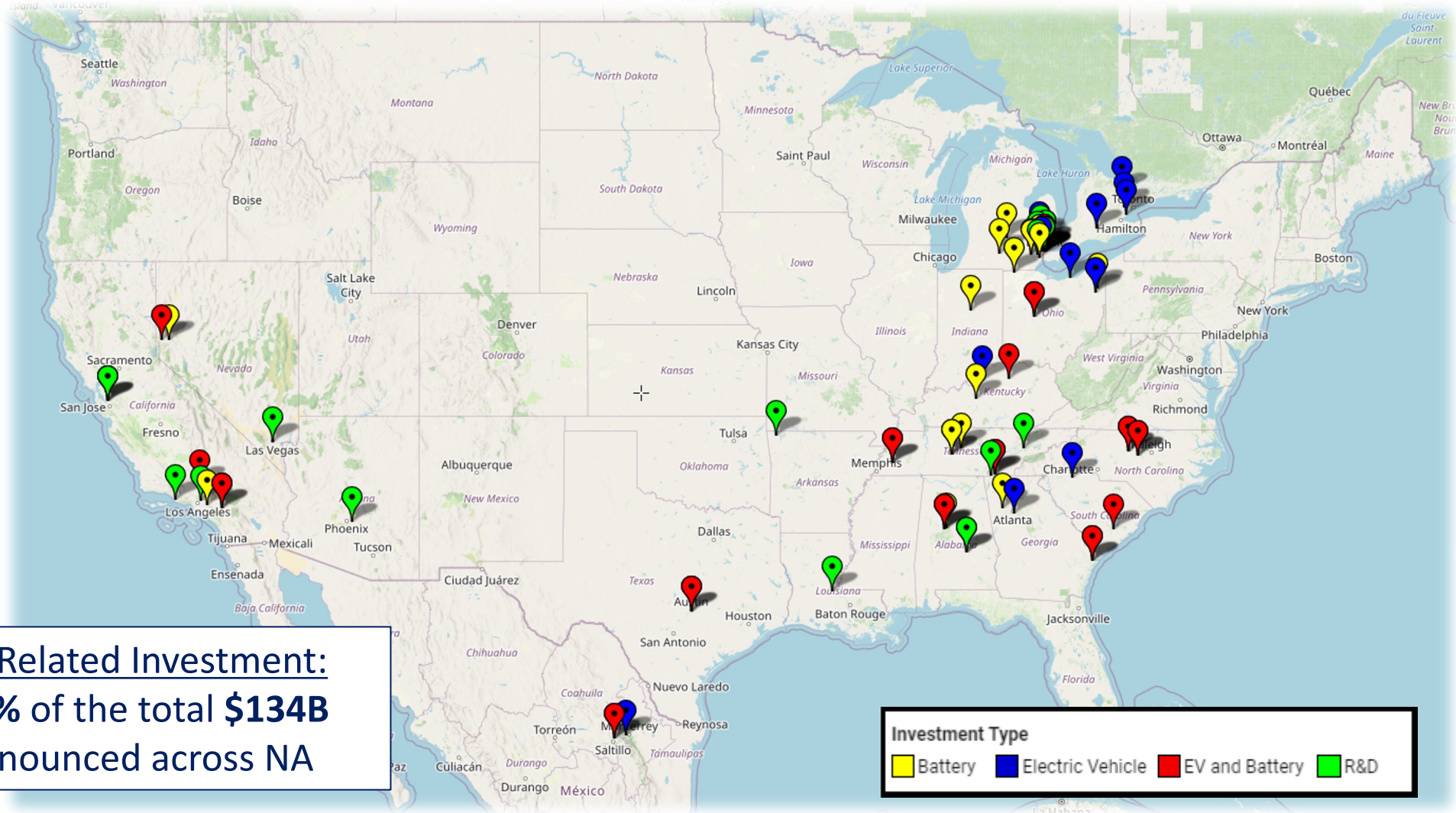


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# EV Transition



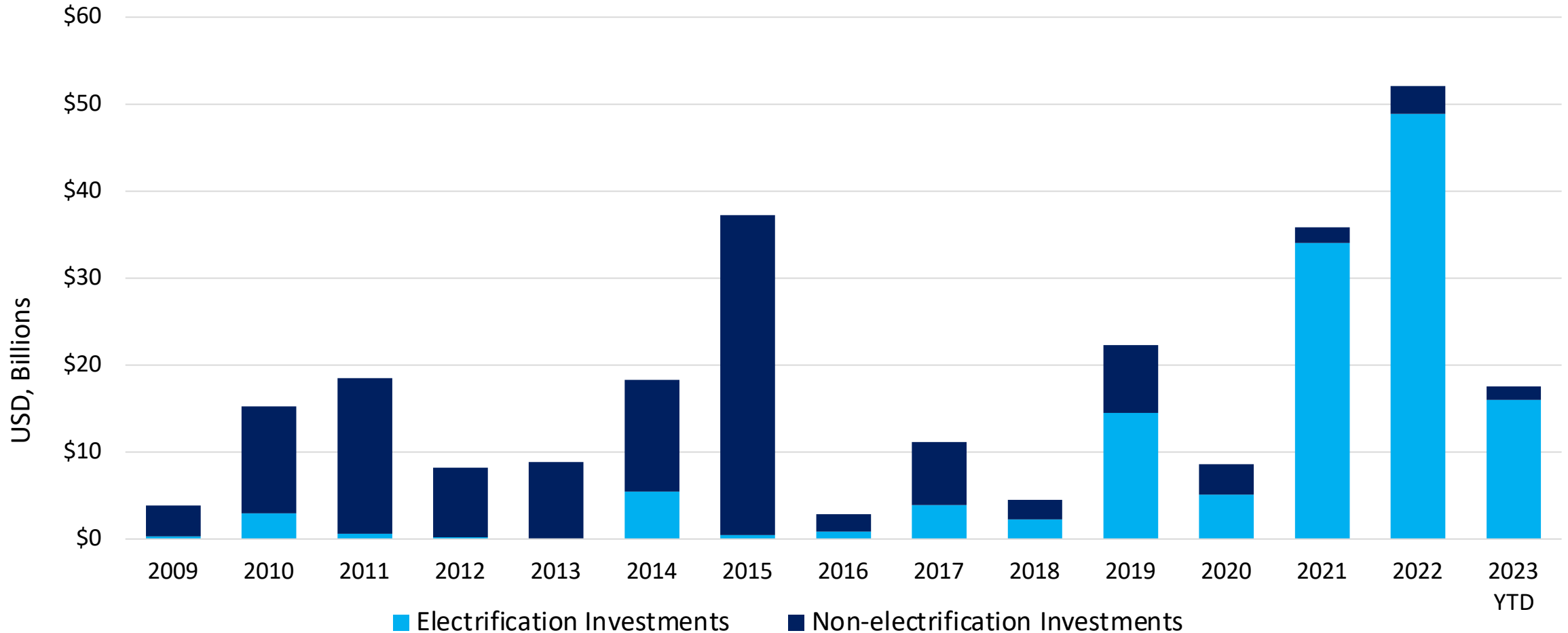
# Major North America EV and battery investments by OEMs 2019 – 2023 YTD



**EV-Related Investment:**  
**87% of the total \$134B**  
**announced across NA**

# Announced automaker EV/battery related investments

## North America, 2009 – 2023 YTD



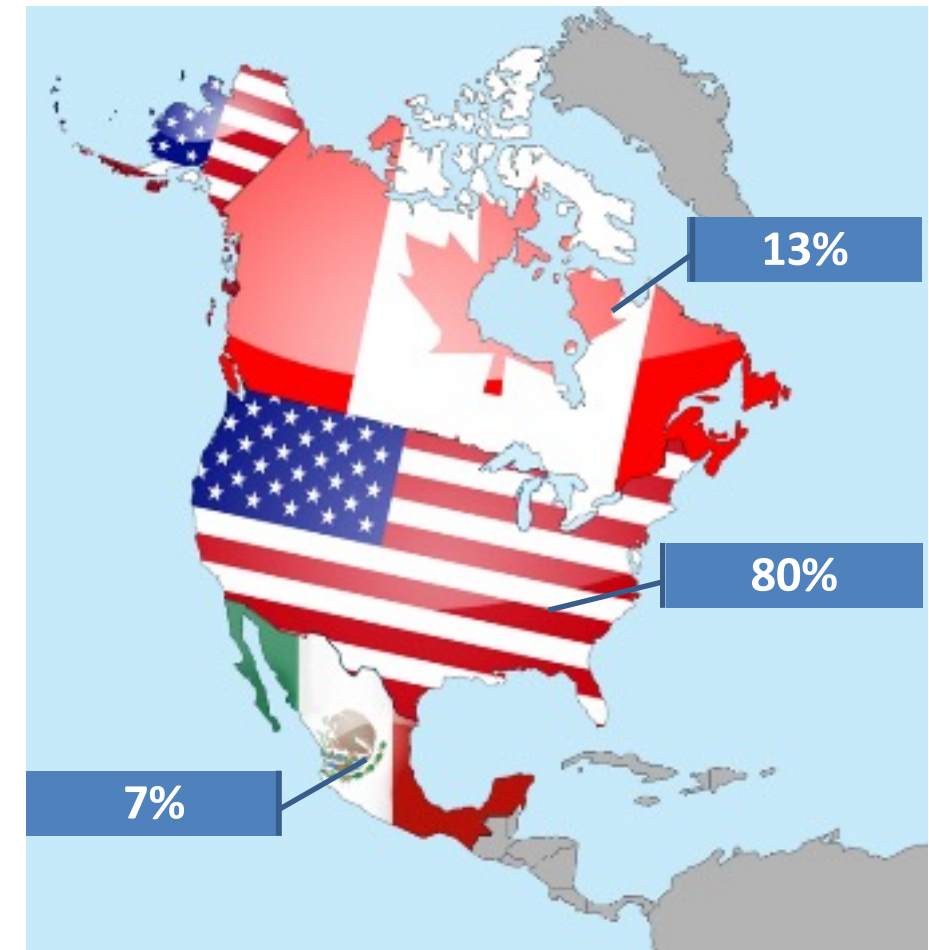
# Announced automaker EV/battery investment by region

## North America, 2020 – 2023 YTD

Region	Investment Amount (\$USD)
Canada	\$13.2B
United States	\$83.8B
<i>U.S. Great Lakes</i>	\$31.6B
<i>South</i>	\$48.0B
Mexico	\$7.1B
<b>Total</b>	<b>\$104.2B</b>

Note: U.S. Great Lakes includes: IL, IN, KY, MI, OH, and MO

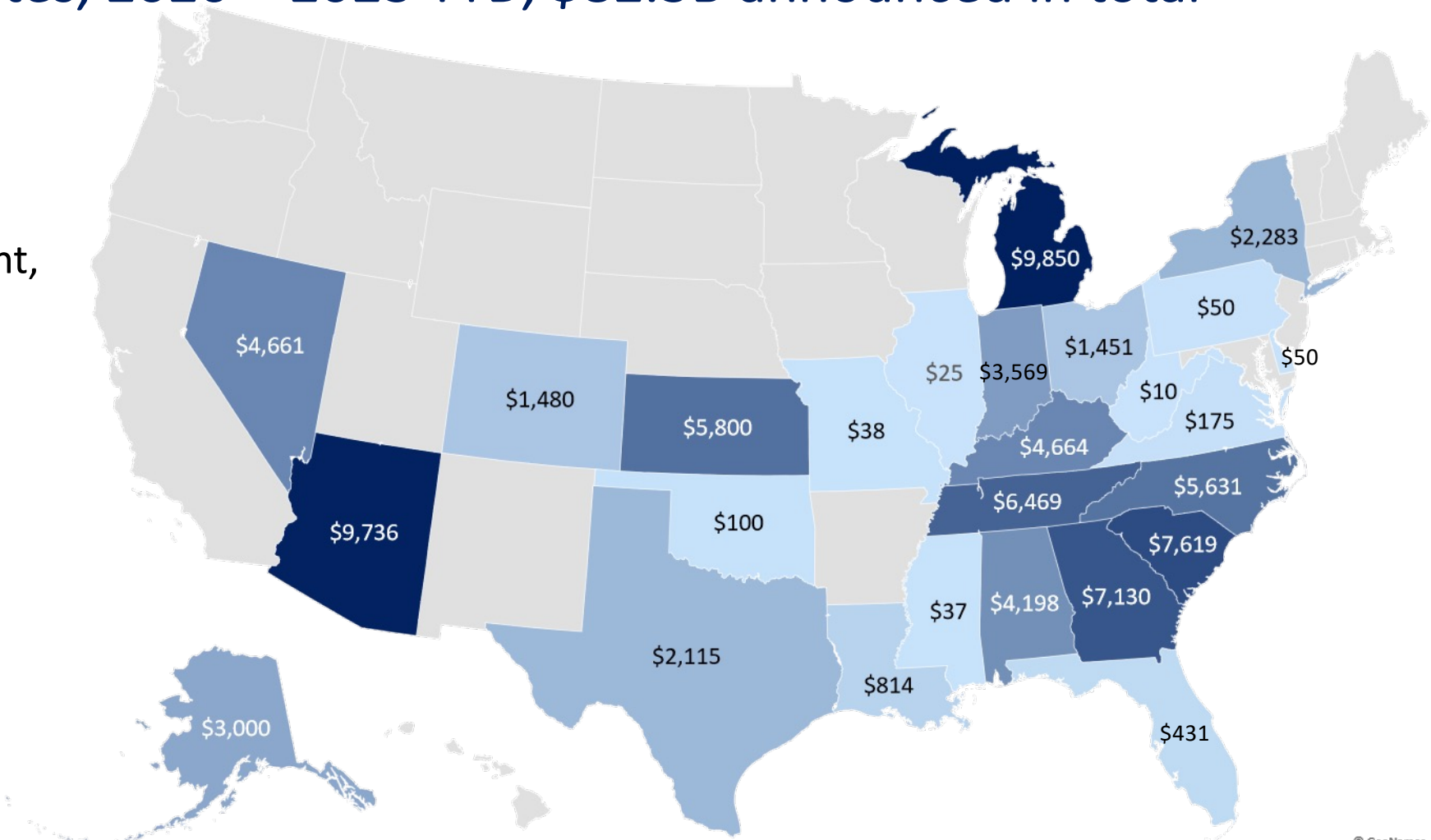
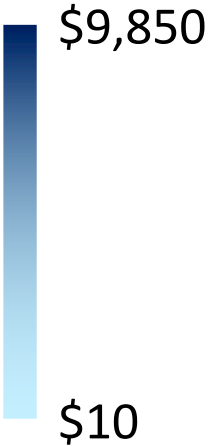
South includes: AL, FL, GA, MS, NC, SC, TN, and TX



# Tracked supplier announced investment

## United States, 2020 – 2023 YTD, \$82.3B announced in total

Announced Investment,  
USD, Millions



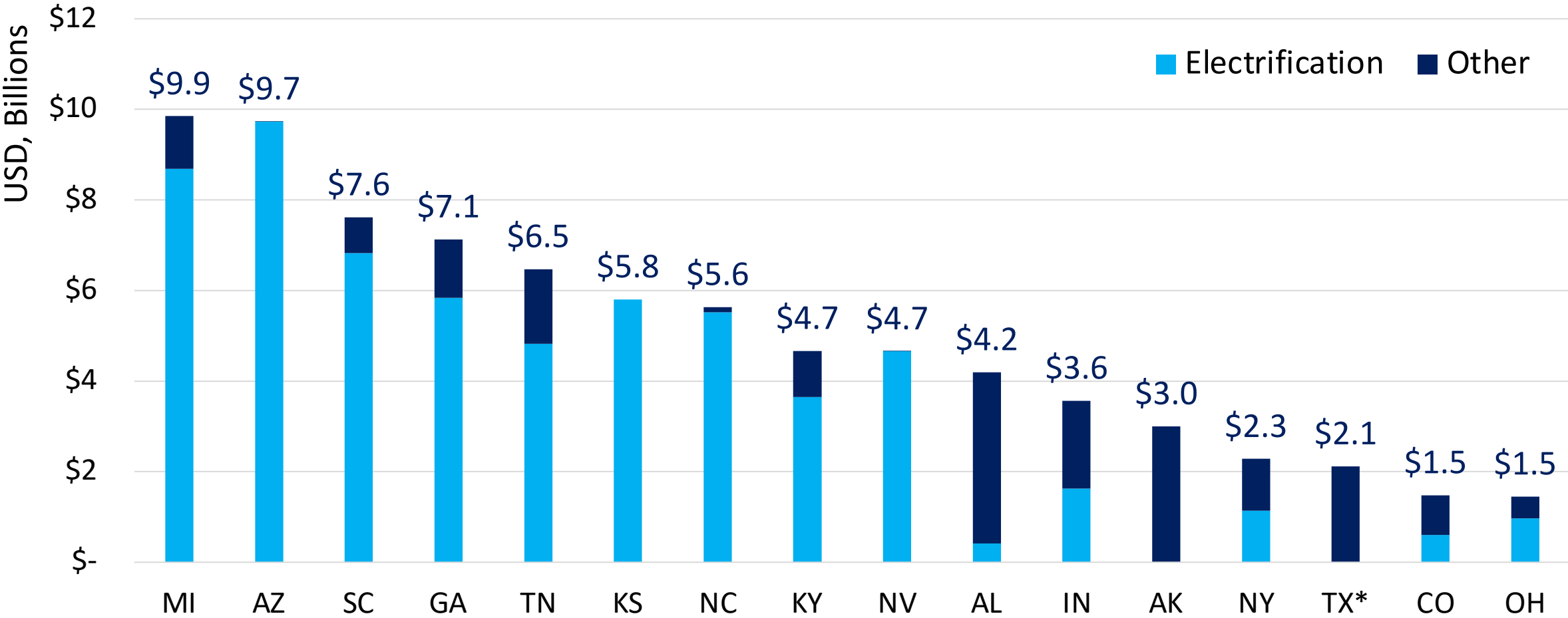
Not included in chart: \$30B in TX over coming decades for a 300-mm semiconductor chip fab, \$15B in ID for a memory manufacturing fab, \$11B in UT for semiconductor factory

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# Tracked supplier announced investment

## United States, 2020 – 2023 YTD, over 75% towards electrification



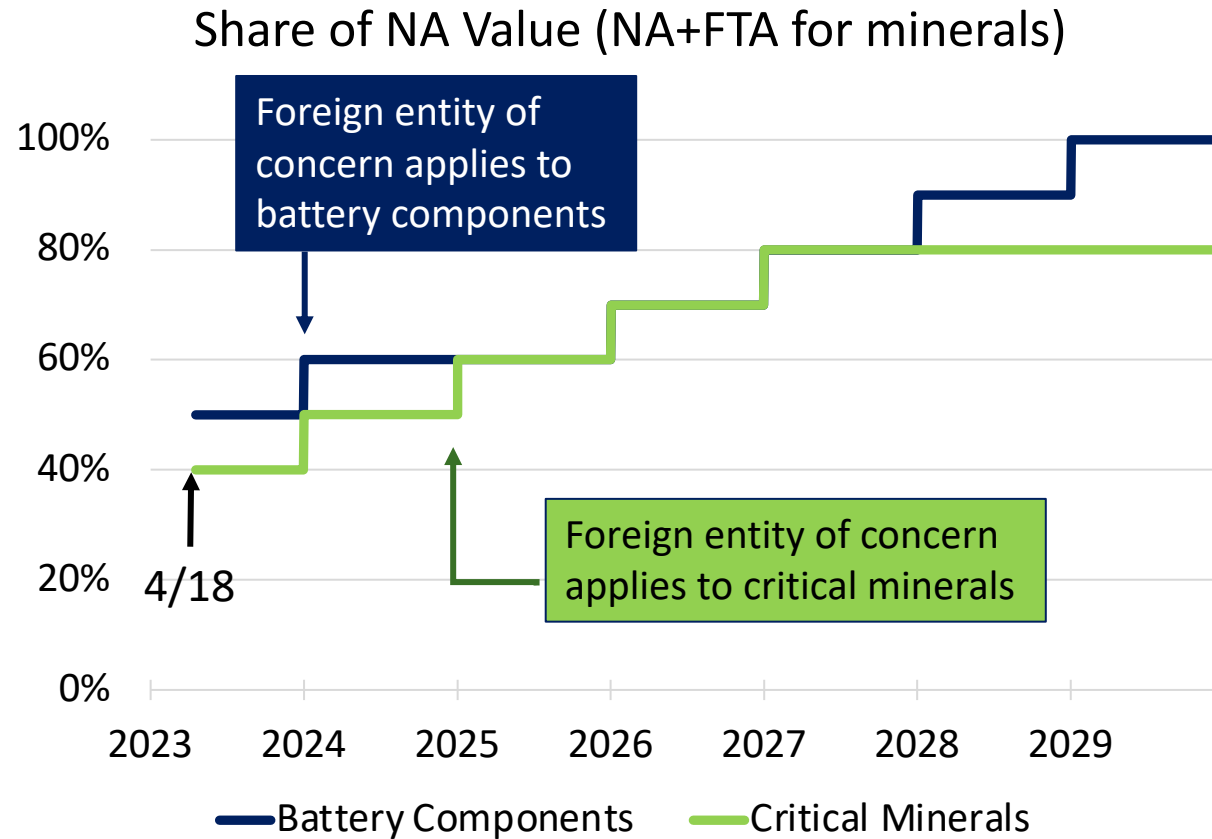
\* Not included in chart: \$30B in TX over coming decades for a 300-mm semiconductor chip fab, \$15B in ID for a memory manufacturing fab, \$11B in UT for semiconductor factory

# **Inflation Reduction Act**

- **Clean Vehicle Credit**
- **Previously-Owned Clean Vehicles**
- **Credit for Qualified Commercial Clean Vehicles**
- **Advanced Manufacturing Production Credit**

- **Clean Vehicle Credit (New Vehicles)**
  - **Must be made in North America**
  - **Light-duty vehicle only (under 14,000 lbs.)**
  - **Up to \$7,500 per new vehicle**
  - **Income and MSRP provisions applied**
  - **Critical mineral and battery component provisions applied 4/18/23**
  - **Foreign entity of concern restriction applied (2024, 2025 and after)**
  - **Available through 2032. No quota limit**

# Clean New Vehicle Credit: Sourcing and MSRP requirements



Vehicle Type	MSRP Cap
 Van	<\$80,000
 Sport Utility Vehicles	<\$80,000
 Truck	<\$80,000
 Passenger Vehicles	<\$55,000



# Inflation Reduction Act

- Clean Vehicle Credit
- Previously-Owned Clean Vehicles
- Credit for Qualified Commercial Clean Vehicles
- Advanced Manufacturing Production Credit

- **Previously-Owned Clean Vehicles Credit**
  - Up to \$4,000 credit
  - Must be purchased through a qualified auto dealer
  - Income provision applied
  - Vehicle price < \$25,000
- **Credit for Qualified Commercial Clean Vehicles**
  - Light-duty vehicles up to \$7,500
  - Rental and leased vehicles qualify
  - No income, MSRP, battery, or critical mineral provisions
  - No foreign entity of concern provision
  - Vehicles made outside of NA qualify

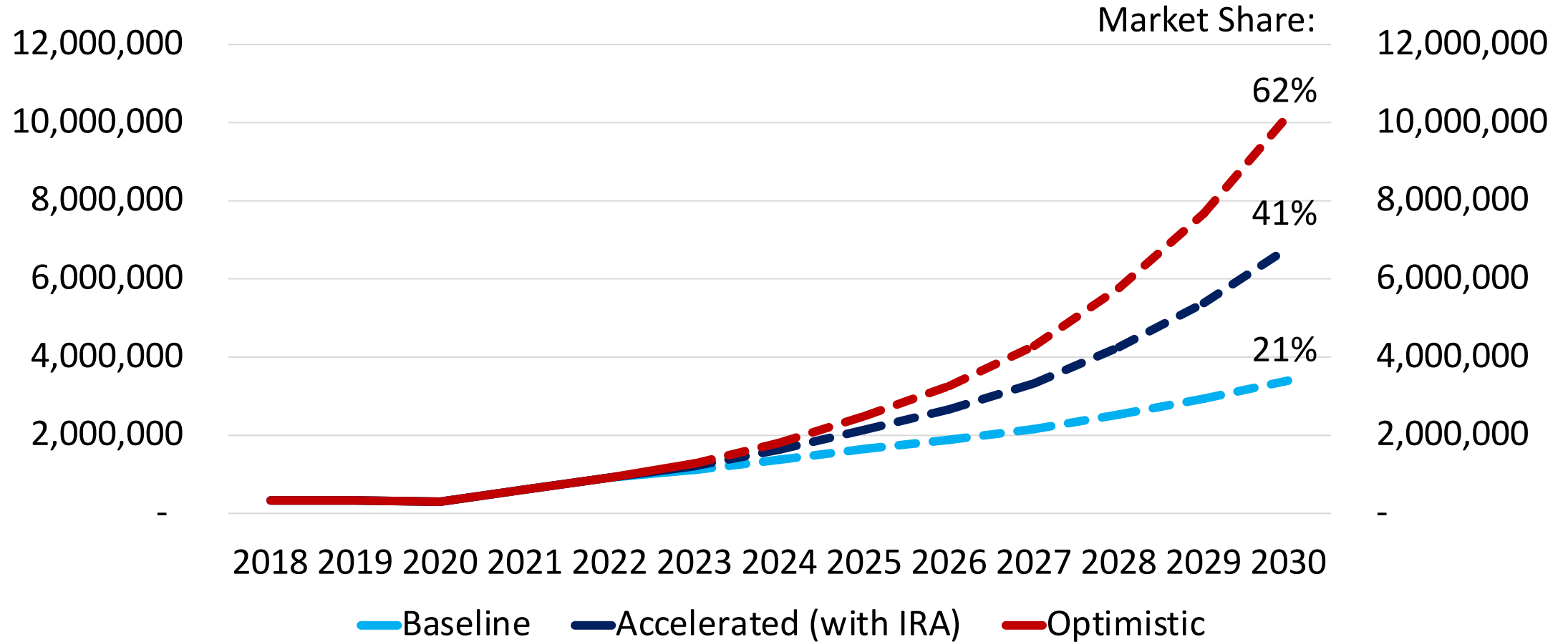
# Inflation Reduction Act

- Clean Vehicle Credit
- Previously-Owned Clean Vehicles
- Credit for Qualified Commercial Clean Vehicles
- Advanced Manufacturing Production Credit

- **Advanced Manufacturing Production Credit**
  - Credit is refundable
  - Battery Cell – \$35 per kWh
  - Battery Module – \$10 per kWh
  - Battery Module not using cells – \$45 per kWh
  - Electrode Active Materials – 10% of production cost

# US electric vehicle sales

## 2018 – 2022 Actual; 2023 – 2030 Forecast





# BEV drivetrain

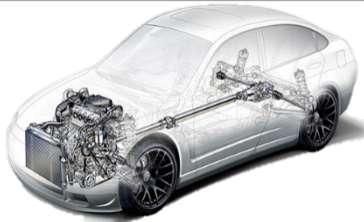
## Important \$ content implications for suppliers



Est. \$ Impact  
per Vehicle

### Major Systems Affected by Transitioning to BEV

ICE  
Example  
@  
\$35,000 MSRP  
Passenger Car



⚠	Axles, driveshafts & auxiliary components (Reduced content)	↓	\$300
✗	Exhaust system (Eliminated)	↓	\$400
✗	Fuel system (Eliminated)	↓	\$500
⚠	Clutches, planetary gears & torque converter replaced with electric drives	↓	\$500 net
✗	Engine (Eliminated)	↓	\$4,500
+	Power electronics & high-voltage electrical architecture (Added)	↑	\$3,000
+	Battery pack (Added)	↑	\$10,000
+	Body structures (increased content), infotainment (upgraded), safety (upgraded), Climate Ctrl. (upgraded)	↑	\$2,000

# EV Challenges

- **EVs 500-1000 kg heavier than ICE**
  - Tire composition and design
  - Vehicle crash characteristics
- **Battery repair, replacement, recycling**
- **EV charging infrastructure build out lagging**
  - Safe location
  - Maintained and operational
  - Accessibility
- **Affordable & profitable?**
  - Giga press
  - Electric motors
  - Component integration

# Summary

- **Unprecedented investment in EV across North America 2018 - 2023**
- **IRA new guidance: critical mineral and battery components**
- **EV sales forecasted to exceed 30% in 2030**
- **OEMs looking for innovative solutions for reducing weight and cost**





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Thank you!